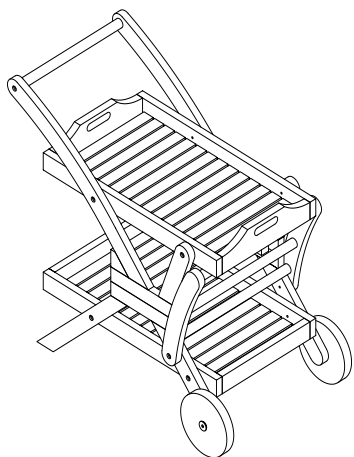
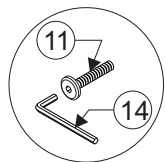
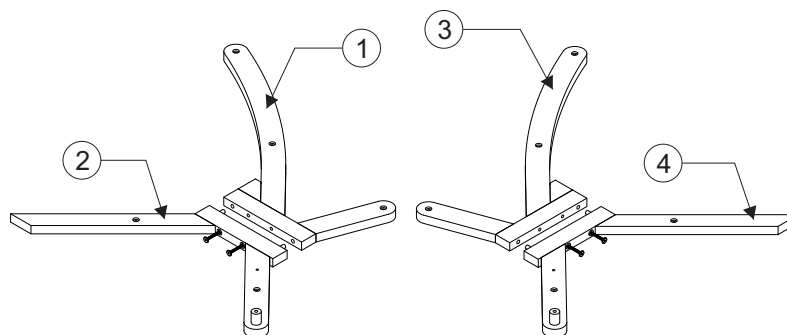




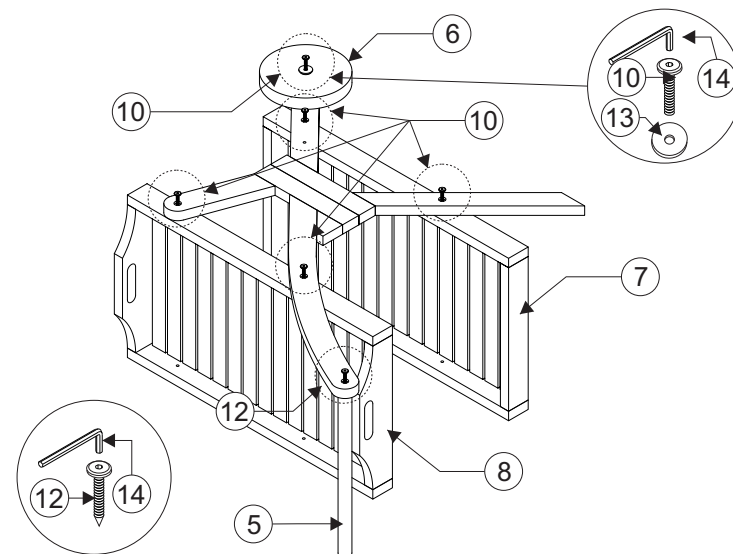
STEP 1



11 x 4
M6x45

14 x 1

STEP 2



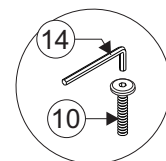
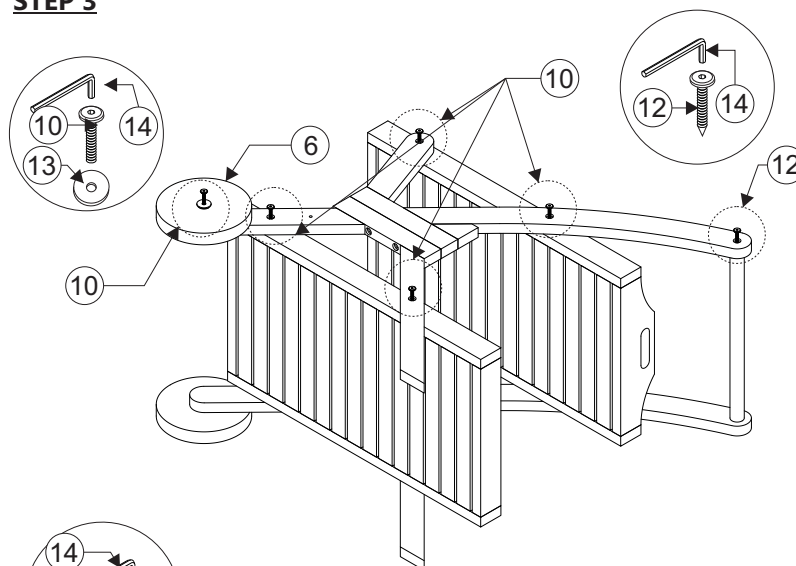
10 x 5
M6x30

12 x 1
M6x45

13 x 1

14 x 1

STEP 3



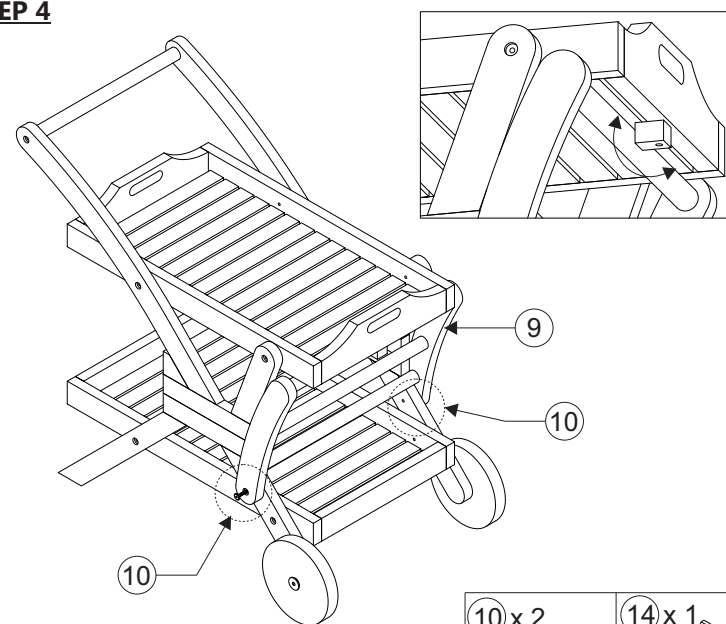
10 x 5
M6x30

12 x 1
M6x45

13 x 1

14 x 1

STEP 4



10 x 2
M6x30

14 x 1

1		1
2		1
3		1
4		1
5		1
6		2
7		1
8		1
9		1
10		12
11		4
12		2
13		2
14		2