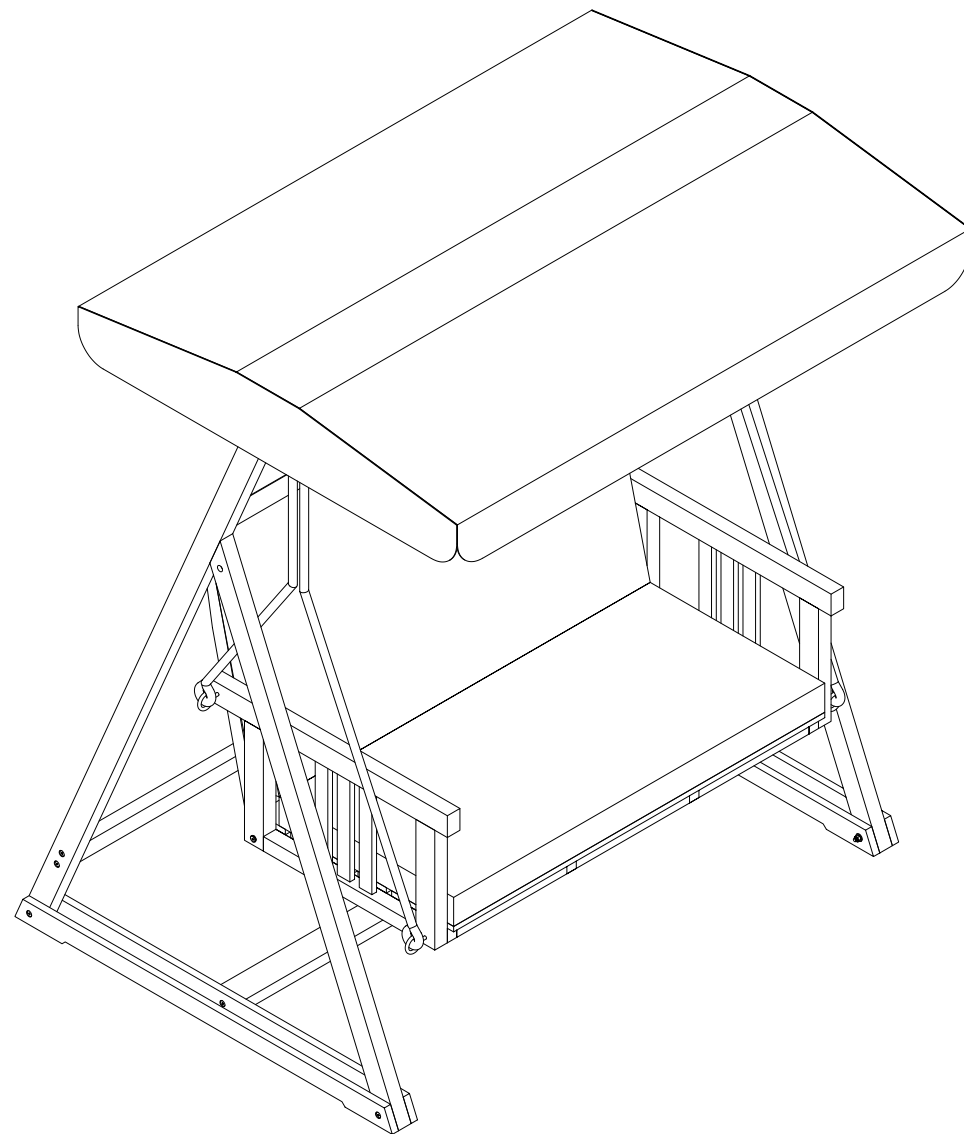
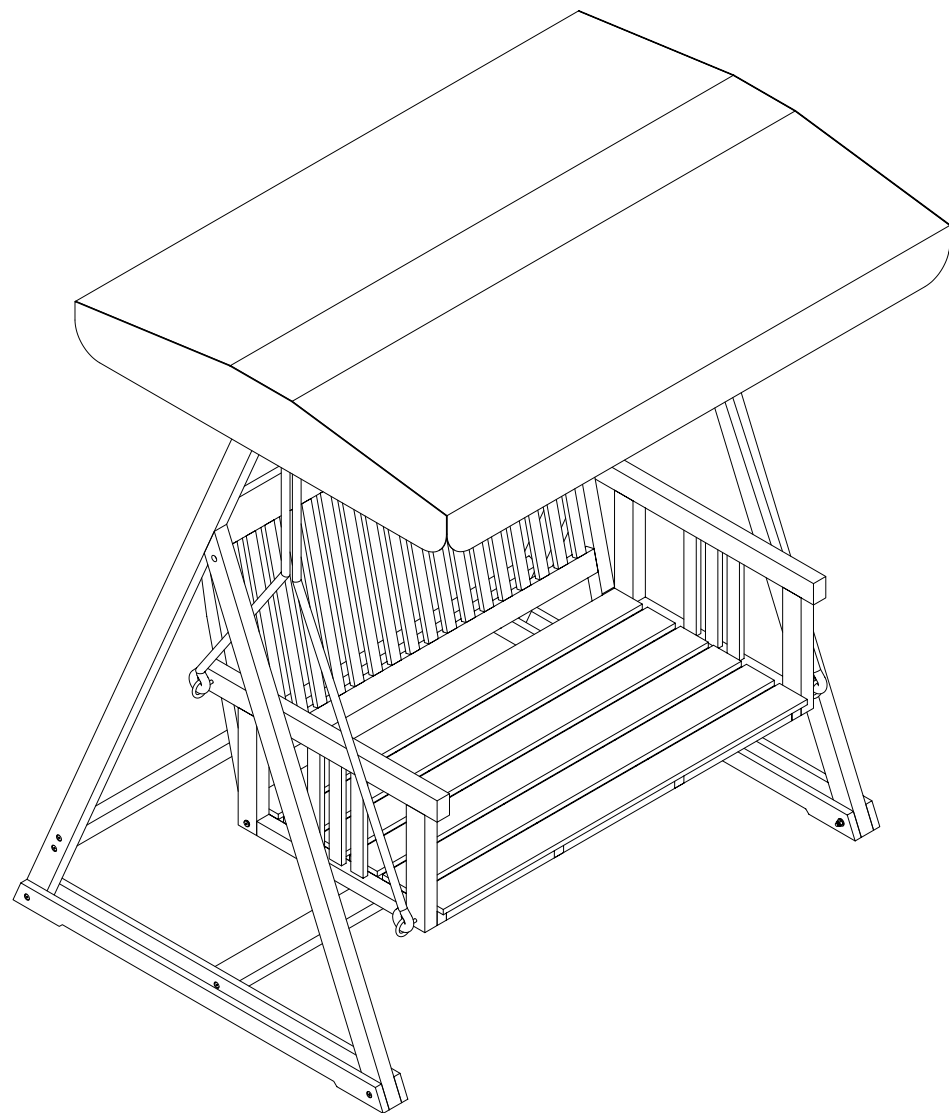
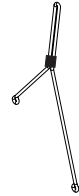
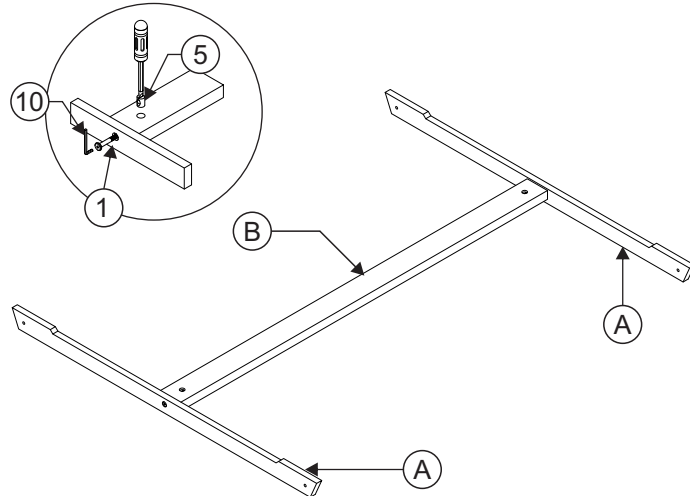
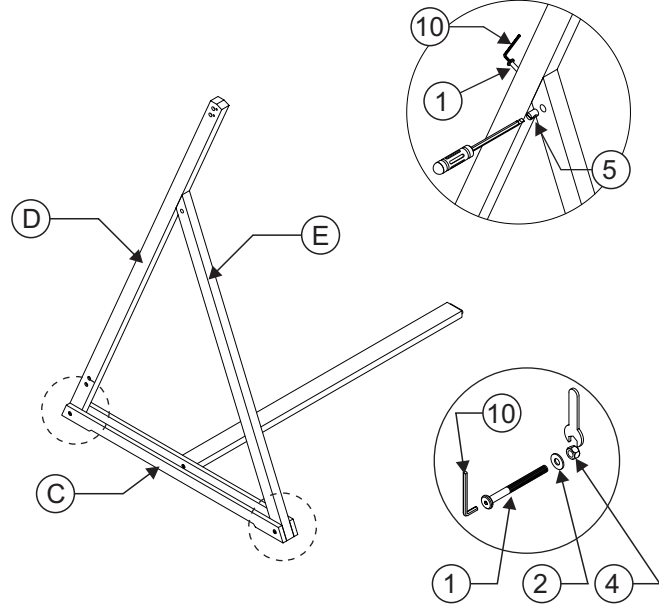
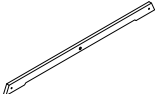
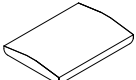
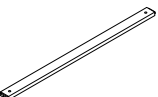
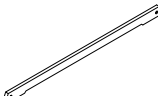
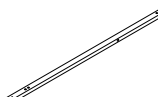
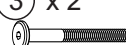
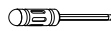
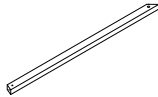
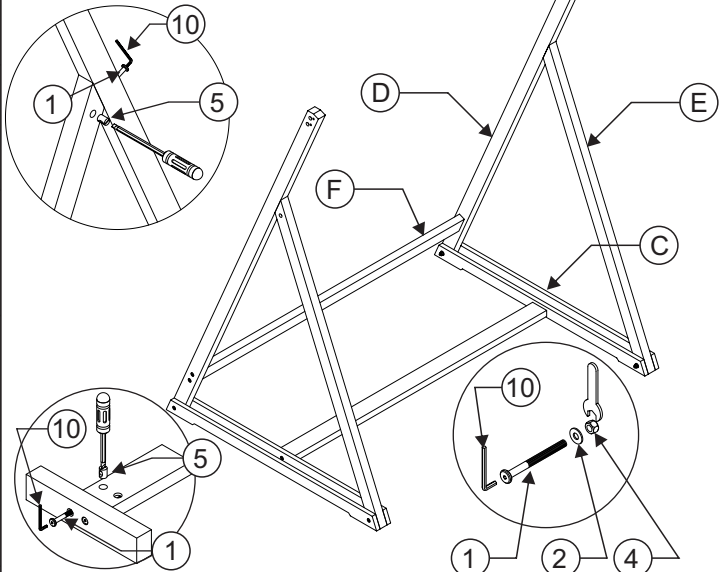
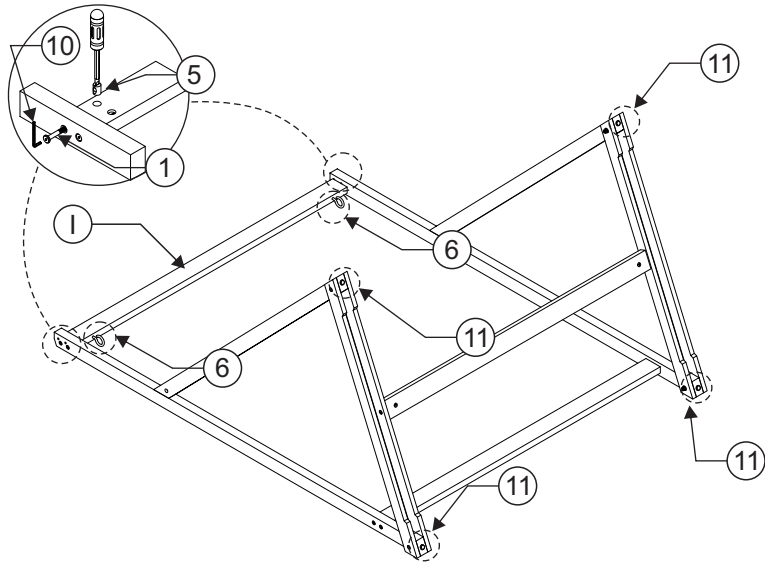
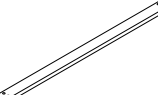
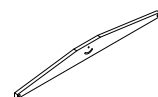
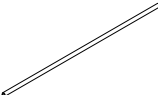
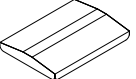
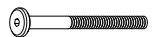
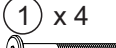


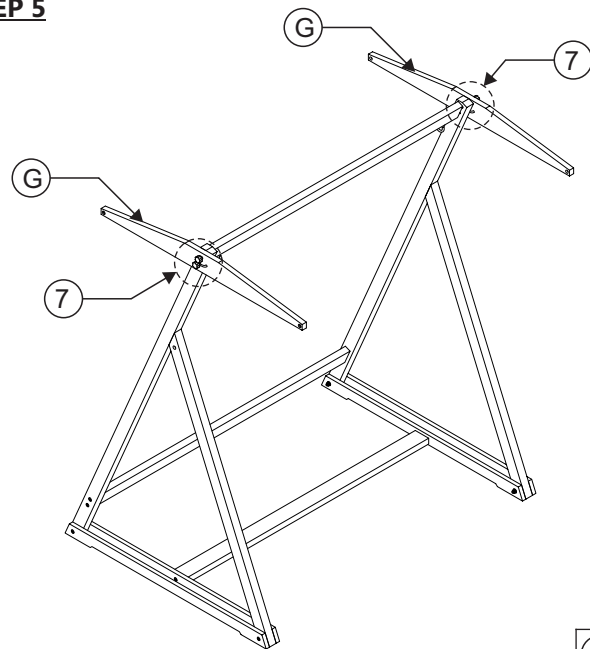


			13		2	STEP 1 				STEP 2 							
A		2	2		1												
B		1	3	 M8	4												
C		2	4	 M8	4												
D		2	5	 M8	12	 3 x 2 M8x90	 5 x 2 M8	 10 x 1		 1 x 3 M8x90	 2 x 2 M8	 4 x 2 M8	 5 x 1 M8	 10 x 1	 		
E		2	6	 M8x90	6	STEP 3 				STEP 4 							
F		1	7	 M8x70	4												
G		2	8	 M6x60	8												
H		2	9		1												
I		1	10		2												
1	 M8x90	16	11		4	 1 x 7 M8x90	 2 x 2 M8	 4 x 2 M8	 5 x 5 M8	 10 x 1	 	 1 x 4 M8x90	 5 x 2 M8	 6 x 2 M8x90	 10 x 1	 11 x 4	



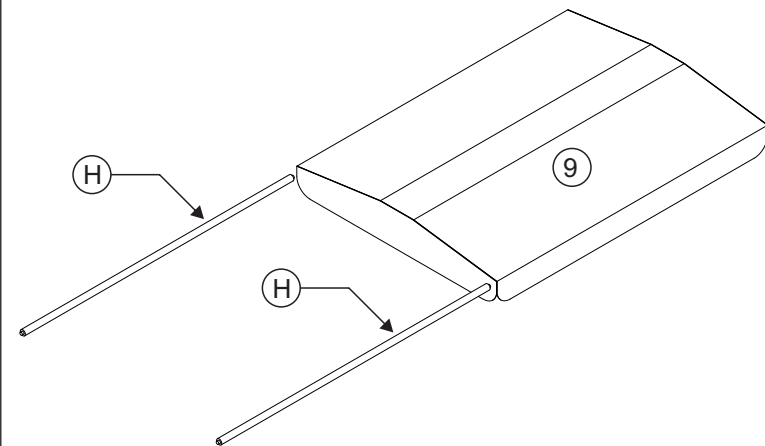
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B		1	3		M8x60	2
C		2	4		M8	4
D		2	5		M8	A
E		2	6		M8x90	2
F		1	7		M8x70	4
G		2	8		M6x60	4
H		2	9			1
I		1	10			2
1		M8x90	14			4

STEP 5

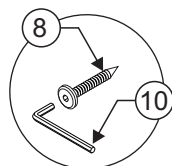
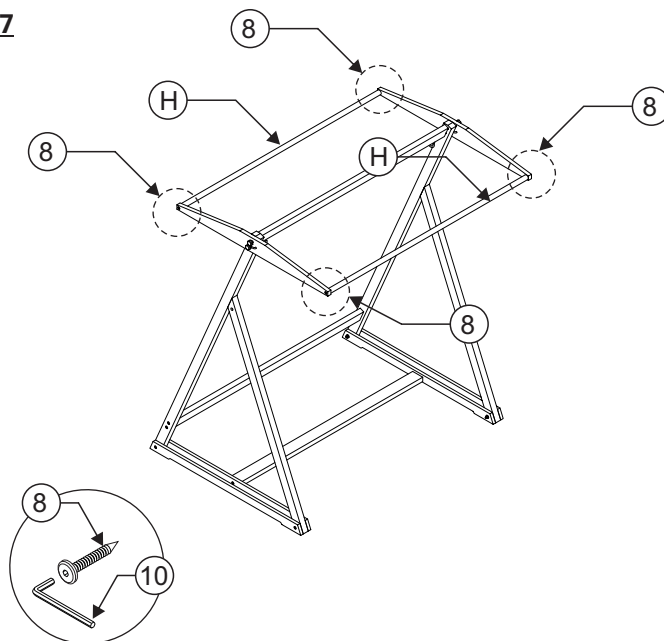


7 x 4
 M8x70

STEP 6



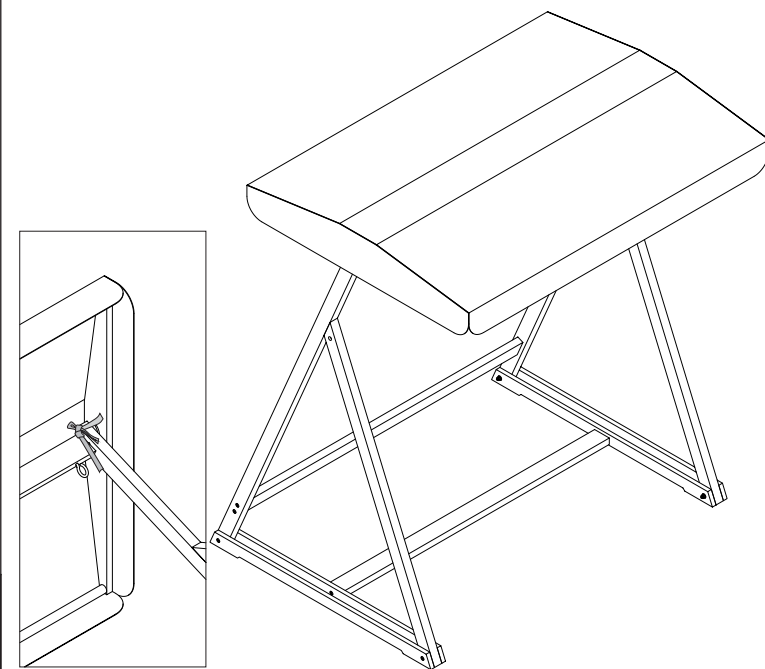
STEP 7

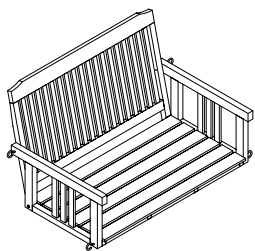


8 x 4
 M6x60

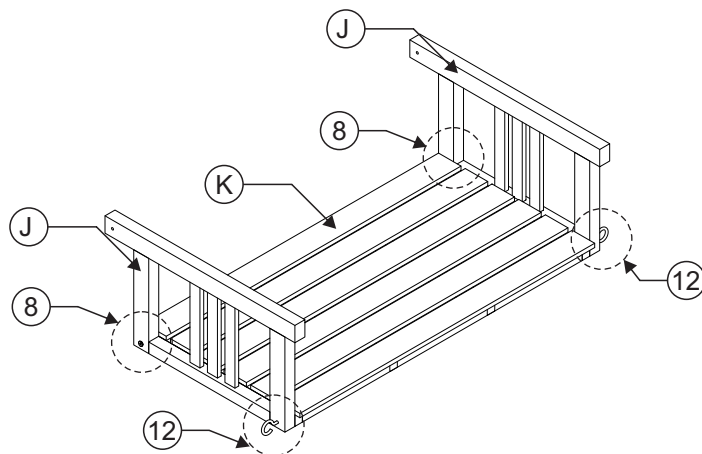
10 x 1

STEP 8

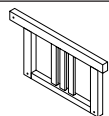




STEP 9

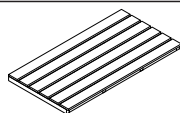


J



2

K



1

L



1

8



M6x60

4

10



2

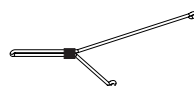
12



M8x120

4

13



2

8 x 2



M6x60

10 x 1

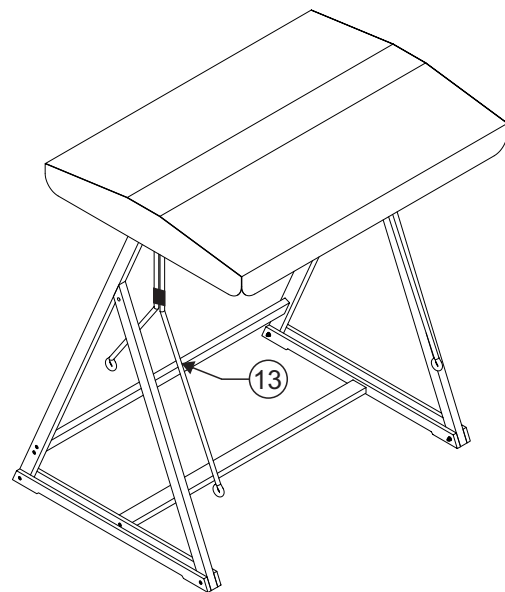


12 x 2

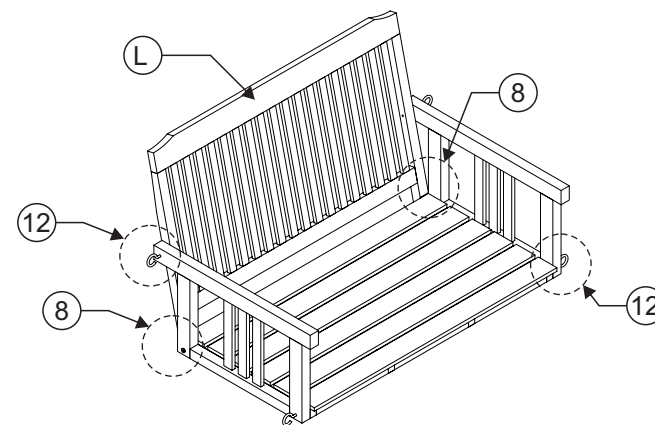


M8x120

STEP 11



STEP 10



8 x 2



M6x60

10 x 1



12 x 2



M8x120

STEP 12

